

Influence of Aerobic and Anaerobic Moist Incubation on Selected Non-Volatile Constituents – Comparison to Traditionally Fermented Cocoa Beans

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1 **Abstract**

2 Recently, moist incubation has been proposed as an alternative postharvest processing method for cocoa
3 beans. During this treatment, unfermented and dried cocoa nibs are rehydrated with a lactic acid solution
4 containing ethanol and subsequently incubated for 72 h at 45 °C before drying. Previous studies focused
5 on the aroma formation during this treatment and the further processing to chocolate. The current study
6 focused on the influence of aerobic and anaerobic moist incubation on selected non-volatile components
7 in comparison with the unfermented raw material and traditionally fermented cocoa. Total phenolic
8 content (TPC) and total flavan-3-ol content (TFC), contents of (+)-catechin, (-)-epicatechin, procyanidins
9 B2 and C1, cinnamtannin A2, methylxanthines (theobromine and caffeine), contents of sugars (sucrose,
10 D-glucose, D-fructose) and free amino acids (17 proteinogenic amino acids) were determined.
11 Fermentation index (FI) was also evaluated. The aerobic incubated and fermented cocoa showed low
12 levels of phenolic compounds in comparison to the unfermented cocoa and the anaerobic incubated
13 cocoa. The level of methylxanthines was unaffected by all treatments. Contents of reducing sugars were
14 more than two-fold higher after both incubation treatments compared to fermentation. The level of free
15 amino acids liberated was highest after anaerobic incubation followed by fermentation and aerobic
16 incubation. The aerobic incubated cocoa showed the highest fermentation index, while the anaerobic
17 incubated cocoa may be considered under fermented (fermentation index < 1.0). Statistical analysis
18 (ANOVA) showed significant differences between all treatments, which was verified by principal
19 component analysis (PCA).

20

21 **Keywords**

22 Cocoa postharvest treatment; cocoa incubation; polyphenols; aroma precursors

23

24 **Introduction**

25 Cocoa with its distinct flavor properties serves as the basis for a broad variety of chocolate and
26 confectionary products consumed and highly appreciated worldwide. During traditional postharvest
27 processing, ripe and fresh cocoa beans are subjected to microbial fermentation of the fruit pulp and
28 subsequent drying before further processing to consumable cocoa-based products. After harvest, beans
29 and the surrounding fruit pulp are removed manually from the cocoa pods and put in wooden boxes or
30 on heaps before covering with banana leaves or jute bags.¹ During the early anaerobic stage of
31 fermentation, sugars and citric acid contained in the fruit pulp are metabolized by yeasts and lactic acid
32 bacteria under anaerobic conditions yielding mainly ethanol, CO₂, and lactic acid.² Due to drainage of
33 the fruit pulp, which is supported by pectinolytic activity of certain yeast strains, oxygen availability
34 within the pile of biomass increases.³ With increasing aerobic conditions usually supported by periodic
35 turning and mixing of the beans, acetic acid bacteria proliferate metabolizing ethanol into acetic acid.
36 This causes the temperature to rise to approximately 45 °C to 50 °C within the fermentation mass.^{1,2}
37 Acidification of the beans by diffusion of acidic and lactic acid to reach a pH-value within the beans
38 between 4.5 – 5.5, combined with the rise in temperature, leads to the death of the embryo. This initiates
39 breakdown of the cell structure within the bean, so endogenous enzymes and beans' major constituents,
40 i.e., soluble proteins, carbohydrates, and polyphenols, get into contact by diffusion to form important
41 aroma precursors and facilitate transformation of phenolic compounds.^{4,5} Sucrose is degraded by
42 invertase to the monomeric reducing sugars D-glucose and D-fructose.⁶ Proteins are hydrolyzed by
43 proteolytic enzymes to a variety of peptides and free amino acids.^{5,7} Especially hydrophobic amino acids
44 such as phenylalanine, valine, leucine, isoleucine and hydrophilic peptides have been identified as
45 specific cocoa aroma precursors. They are released by the sequenced activity of an aspartic endoprotease
46 and a carboxypeptidase preferably at a pH-value of 5.0-5.5.^{4,5} During the later stages of fermentation
47 when oxygen availability in the fermenting mass increases, flavan-3-ols such as (-)-epicatechin and (+)-

48 catechin and short chained procyanidins such as procyanidin B1 (dimer with one unit (–)-epicatechin and
49 one unit (+)-catechin), procyanidin B2 (dimer with two units (–)-epicatechin), procyanidin C1 (trimer
50 with three units (–)-epicatechin), and cinnamtannin A2 (tetramer with four units (–)-epicatechin) are
51 oxidized to form polymeric tannins.⁸ These polymers can form complexes with other constituents like
52 proteins, lowering the astringency and bitterness of the raw material.^{1,4} The chemical and enzymatic
53 catalyzed oxidation, polymerization and complexation reactions of the polyphenols are responsible for
54 browning of the cocoa beans. The browning continues during drying which is typically initiated after
55 approximately 5-8 days after the start of fermentation by spreading the beans to sun-dry or using artificial
56 dryers.¹

57 Many recent studies used incubations of fresh cocoa seeds to study the transformations within the beans
58 without the influence of microorganisms. Fresh seeds were incubated in pH-adjusted solutions under
59 controlled temperature and oxygen regimes, which were adjusted to simulate the conditions during
60 fermentation.^{9–12} It was shown that the desired transformations of major components in the beans such
61 as sugars, proteins, and polyphenols could be achieved as well.^{11,12} Thus, a possible implementation of
62 this process on cocoa farms is discussed controversially. However, upscaling this process may not be
63 feasible, because of the expensive infrastructure(s) required.

64 Recent studies proposed “moist incubation” of unfermented and dried cocoa nibs as a possible time- and
65 location independent postharvest treatment.^{13,14} During this treatment, the beans are sun-dried
66 immediately after harvest to a moisture content of approximately 6 - 8% to be stable for transportation
67 or storing. During drying the embryo is inactivated, while the beans` endogenous enzymes stay active
68 but separated from their substrates.^{15–17} After deshelling of the beans, the nibs are rehydrated with a lactic
69 acid solution containing ethanol to reach a pH-value ~ 5.0. This presumably facilitates contact between
70 enzymes and substrates in the same manner as during fermentation. The nibs are then incubated at 45 °C
71 for approximately 72 h under aerobic conditions before drying. It was shown that this method can be
72 used to produce chocolate with pleasant flavor properties.^{13,14} Fruity esters and malty Strecker aldehydes

73 were found in higher quantities in the moist incubated samples in comparison to fermented cocoa. On
74 the other hand, volatile acids with unpleasant odor-qualities like acetic acid, and 2- and 3-methylbutanoic
75 acid were found in higher quantities in the fermented samples. These previous studies focused on the
76 identification and quantification of some key aroma compounds, but no measurements of non-volatile
77 components were made. Furthermore, the moist incubations done in the previous studies were conducted
78 under strict aerobic conditions. It is well-known that the availability of oxygen during postharvest
79 processing plays an important role supporting the oxidation of phenolic substances and browning
80 process.¹ After the analysis of the sensory impact and the influence on aroma generation which were
81 conducted in the previous investigations, the impact of the treatment on the non-volatile constituents
82 should be examined. Consequently, the aim of the present study was to investigate the effect of moist
83 incubation with and without the addition of oxygen on the evolution of important non-volatile
84 components, such as flavan-3-ols, caffeine, theobromine, sugars, and free amino acids in comparison to
85 traditional fermentation.

86

87 **Material and Methods**

88 **Raw Materials and Experiments**

89 The raw materials were obtained from the same source and were processed in the same manner as
90 described before.^{13,14} Cocoa of the cultivar Trinitario was harvested on a farm in Bijagua, Costa Rica
91 during the harvest of 2021 and the batch was separated to obtain fermented and unfermented cocoa beans:
92 approximately 80 kg of the batch was directly spread as a single bean layer on drying trays with a meshed
93 bottom (mesh size ~0.75 cm) to allow for excessive pulp to drain off and support sufficient aeration. The
94 beans were turned, mixed and kneaded manually at least two times per day to support homogenous drying
95 and avoid the formation of bean clusters. Drying was finished when a final moisture content of ~ 6-8 %
96 was reached in the beans. To produce the reference, the traditionally fermented cocoa beans, about 80 kg

97 of the fresh beans were filled in a wooden fermentation box and covered with banana leaves to start the
98 fermentation. Mixing and aeration was performed manually after 48 h and was repeated every 24 h until
99 a total fermentation time of approximately 120 h was reached. The beans were then dried as described
100 above to stop the fermentation. About 20 kg of these samples were packed in a plastic bag and closed
101 with a cable-tie to prevent the beans from possible re-humidification, transported by air-cargo to
102 Wädenswil, Switzerland and stored at 12 °C until further processing. The beans were broken and
103 deshelled using a lab-scale breaker (Limprimita cocoa breaker, Capco/Castlebroom Engineering, Ltd.,
104 Ipswich, U.K.) and winnower (cocoa winnower large, Capco/Castlebroom Engineering, Ltd., Ipswich,
105 U.K.) to obtain unfermented and fermented cocoa nibs. The moist incubations were performed as
106 described before^{13,14} with the difference that they were conducted under aerobic as well as anaerobic
107 conditions to investigate the influence of forced and suppressed aeration on the yield of the different
108 analytes.

109 For the aerobic moist incubation three portions of 20 g (\pm 0.1 g) of unfermented nibs were rehydrated
110 under vacuum in a sealed bag for 12 h at 4 °C with 10.6 g (\pm 0.01 g) of aqueous solution containing lactic
111 acid (0.1 mol/L) and ethanol (5 % v/v) to reach a pH value in the cocoa solids of 5.2 and a final moisture
112 content of approximately 35 %. The bags were then opened, fumigated with oxygen, sealed, and then
113 incubated at 45 °C for 72 h in a laboratory incubator under occasional mixing by turning and kneading
114 the bags every 12 h. After incubation the samples were dried on trays at 40 °C for 24 h in a laboratory
115 oven with air circulation under occasional turning until a final moisture content < 6 % was reached. For
116 the anaerobic incubated material, the same protocol was followed with the difference that the vacuum
117 bags were kept sealed until the end of incubation time, so the material was only subjected to oxygen
118 during drying.

119 From the fermented and unfermented cocoa only one batch was available. For their analysis, three
120 random samples of 15 g deshelled nibs were taken and defatted. The results are expressed as mean values
121 with the calculated standard deviations (n=3).

122 The incubation experiments were performed in triplicates. For analysis, three random samples of each
123 batch were taken, defatted and analyzed individually, leading to 9 replicates for each incubation treatment
124 (n=9). The results are expressed as mean values with the calculated standard deviations.

125 The materials are hereafter referred to as “unfermented cocoa”, “aerobic incubated cocoa”, “anaerobic
126 incubated cocoa”, and “fermented cocoa”.

127 **Chemicals and reagents**

128 All solvents and chemicals that were used were purchased from Sigma-Aldrich Chemie GmbH (Buchs,
129 Switzerland) unless differing supplier is given in parenthesis.

130 *Chemicals used for sample preparation, extraction and analysis:*

131 Acetic acid, dimethylsulfoxide, ethanol absolute (VWR International GmbH, Dietikon), Folin &
132 Ciocalteu reagent (2 N), n-hexane (VWR International GmbH, Dietikon), hydrochloric acid (37 %), L-
133 (+)-lactic acid, OPA reagent, potassium hexacyanoferrate (II) trihydrate (Carl Roth GmbH & Co. KG,
134 Karlsruhe, Germany), sodium acetate (Carl Roth GmbH & Co. KG, Germany), sodium carbonate,
135 trifluoroacetic acid, zinc acetate dihydrate (Carl Roth GmbH & Co. KG, Karlsruhe, Germany)

136 *Solvents and chemicals used for HPLC-MS/MS, HPLC-UV/Vis, HPLC-FLD analysis (MS grade)*

137 Acetone, acetonitrile, ammonium acetate, Borax, formic acid, methanol, sulfuric acid, water (Carl Roth
138 GmbH & Co. KG, Karlsruhe, Germany)

139 *Standards used for identification and quantitation*

140 For the preparation of standards for identification and quantitation following substances were used: L-
141 alanine, L-arginine, L-asparagine, L-aspartic acid, caffeine, L-glutamine, L-glutamic acid, L-glycine, L-
142 histidine, L-isoleucine, L-leucine, L-lysine, L-methionine, L-phenylalanine, L-serine, theobromine,
143 TraceCERT[®] (amino acid standard mix), L-tryptophane, L-tyrosin, L-valine. (+)-catechin, cinnamtannin
144 A2, (-)-epicatechin, procyanidin B2 and procyanidin C1 were purchased from PhytoLab GmbH und Co.
145 KG (Vestenbergsreuth, Germany). For enzymatic sugar measurements Enzytec[™] sugar standard
146 (E8445) (R-Biopharm AG, Darmstadt, Germany) was used for calibration.

147 **Methods**

148 **Sample Preparation**

149 Preparation of cocoa material was performed in the same manner as described by Pedan et al. (2016)
150 with slight modifications.¹⁸ The dried cocoa nibs were frozen with liquid nitrogen and ground for 30 s to
151 a fine powder using a laboratory mill (A 11 basic analytical mill, IKA Werke GmbH und Co. KG,
152 Staufen, Germany). The ground samples were defatted with n-hexane (Carl Roth GmbH und Co. KG,
153 Karlsruhe, Germany) eight times using the following protocol: sample material and hexane were
154 extracted in a 50 mL tube with a sample to solvent ratio of 1:3 (w/v) for 10 min using an overhead shaker
155 (Reax 2, Heidolph Instruments GmbH und Co. KG, Schwabach, Germany) before centrifugation at 2880
156 × g (Type 5810, Vaudaux-Eppendorf, Schönenbuch, Switzerland) for additional 10 min. The solvent was
157 then decanted before the next defatting cycle was started using fresh solvent. After the final defatting
158 cycle, the sample material was spread in a Petri dish and dried under the fume hood overnight to evaporate
159 excess hexane. The material was then kept at - 20°C in sealed bags until further analysis.

160 **Extraction of samples**

161 For the determination of different analytes three different extracts were prepared.

162 *Acetone/water-extracts for analysis of phenolic compounds and methylxanthines*

163 Extracts were prepared as described by Pedan et al (2016) with slight modifications.¹⁸ Samples of 0.5 g
164 (\pm 0.01 g) were extracted three times with 1.5 mL of 50 % acetone in water (v/v) at 50 °C for 8 minutes
165 using a heated laboratory shaker (Hettich AG, Tuttlingen, Germany) and subsequently centrifuged at
166 2880 × g for 5 minutes (Type 5810, Vaudaux-Eppendorf AG, Schönenbuch, Switzerland). After
167 centrifugation supernatants were combined and subsequently filtered through a syringe filter (RC
168 membrane, 0.2 μ m, Phenomenex Helvetia GmbH, Basel, Switzerland) into glass vials which were then
169 sealed and kept at - 20 °C until further analysis.

170 *Trifluoroacetic acid extracts for analysis of free amino acids*

171 Extractions for the determination of free amino acids were performed in the same manner as described
172 for the acetone/water-extracts, except 0.30 g (\pm 0.01 g) of sample was extracted three times with 1 mL
173 of a modified solution to extract free amino acids from the study by Murthy et al (1997), containing 0.11
174 mol/L trifluoro acetic acid, 0.22 mol/L sodium acetate and 0.33 mol/L acetic acid.¹⁹

175 *Water extracts for analysis of sugars*

176 Extracts for the determination of sugars were obtained using the same protocol, except 0.50 g (\pm 0.01 g)
177 of defatted sample were extracted with water. After complete extraction Carrez-clarification was
178 performed by adding 0.25 mL of potassium hexacyanoferrate (II) trihydrate (150 g/L) and 0.25 mL of
179 zinc acetate dihydrate (230 g/L) to the combined supernatants to precipitate proteins. After centrifugation
180 the clear supernatant was filtered through a syringe filter (RC membrane, 0.2 μ m, Phenomenex Helvetia
181 GmbH, Basel, Switzerland) and kept in sealed glass vials at -20°C until further analysis.

182 **Analysis**

183 *Total phenolic content (TPC)*

184 TPC was determined based on the method described by Blois (1958).²⁰ First, the acetone/water-extracts
185 of the samples were diluted with water 1:400. Then, 20 μ L of diluted sample extract, 20 μ L Folin reagent
186 (25 % solution (v/v) prepared with 2 N Folin reagent reagent in water) and 80 μ L sodium carbonate/water
187 solution (100g/L) were mixed in a 96-well plate and incubated at room temperature in the dark for 2 h.
188 The absorption of the samples was then measured using an automated UV/Vis-spectrophotometer
189 (BioTek Instruments Epoch 2, Agilent Technologies AG, Switzerland) at 750 nm. For the calibration,
190 standard solutions in the range of 0.01 mg/mL to 0.06 mg/mL with (-)-epicatechin were prepared in the
191 same manner and water was used as a blank.

192 Every sample was measured in duplicates and the means were used for further calculations. TPC was
193 calculated using linear regression. Calibration equations are shown in Table S1. Results are expressed as
194 mg (-)-epicatechin equivalents per g fat free dry matter of sample (mg EE/g ffdm).

195 *Total content of flavan-3-ols (TFC)*

196 TFC was determined using the method described by Payne et al (2010) with minor modifications.²¹ To
197 prepare the 4-(dimethylamino)cinnamaldehyde (DMAC) solution 0.0300 g (\pm 0.001 g) of DMAC was
198 added to 30 mL of a 10 % hydrochloric acid/ethanol solution (v/v). This solution was stored at 4°C for
199 at least 15 min before use. For the measurements 50 μ L of acetone/water-extract of sample was pipetted
200 in a 96-well plate and mixed with 250 μ L of DMAC solution. The absorption at 640 nm was read
201 immediately with an automated plate reader as described for the TPC measurements. For a five-point
202 calibration, procyanidin B2 in concentrations of 0.001 mg/mL to 0.1 mg/mL in 50 % methanol in water
203 (v/v) were prepared. Ethanol was used as a blank. The unfermented samples were diluted 1:2 using
204 ethanol to meet a concentration within calibration range. Every sample was measured in duplicates and
205 the means were used for further calculations. TFC was calculated using linear regression. Calibration
206 equations are shown in Table S1. Results are expressed as mg procyanidin B2 equivalents per g fat free
207 dry matter of sample (mg PE/g ffdm).

208 *Quantitation of selected flavan-3-ols, procyanidins and methylxanthines (HPLC-MS/MS)*

209 As determined, the acetone/water-extracts were diluted prior the analysis with a solution containing 50
210 % (v/v) acetonitrile in water: 1:100 for the unfermented beans, 1:4 for the fermented beans and 1:2 for
211 the incubated beans.

212 HPLC-MS/MS analysis was conducted on a system consisting of an Agilent 1290 Infinity II chromato-
213 graphic system coupled to an Agilent 6530 Q-TOF mass spectrophotometer. Separation of analytes was
214 performed using an Agilent Poroshell 120 EC-C18 (2.1 x 150 mm, 2.7 μ m) column preceded by a guard
215 column (Agilent Poroshell 120 EC-18, 2.1 \times 5 mm, 2.7 μ m). The flow rate was set to 0.7 mL/min, and
216 the column temperature set at 35 °C. The two elution mobile phases were made up of water + 0.1 %
217 formic acid (FA) (mobile phase A) and acetonitrile + 0.1 % FA. HPLC gradient: 0-3 min., 5 % B; 5 min,
218 9 % B; 10 min, 9 % B; 12 min, 20 % B; 14 min, 24 % B; 19 min, 25 % B; 21 min, 30% B, 22-30 min,
219 100 % B; 30.10-37 min, 5 % B. Injection volume was 2 μ L. UV spectra were recorded at 275, 320, and
220 360 nm.

221 The MS analyses were performed using Agilent 6530 Q-TOF instrument in negative ionization mode
222 (ESI -), in the spectral range of 100-3200 Da. Nitrogen served as the nebulizer and collision gas. The MS
223 parameters were as follows: gas temperature, 350 °C; drying gas, 10 L/min; nebulizer, 40 psi; sheath gas
224 temperature, 350 °C; sheath gas flow, 11 L/min; capillary voltage, 4,000 V.

225 For the analysis of the methylxanthines, the acetone/water extracts were diluted 1:100 with 50 % (v/v)
226 acetonitrile in water. The HPLC parameters were identical, and the MS analyses were performed using
227 Agilent 6530 Q-TOF instrument in positive ionization mode (ESI +), in the spectral range of 100-3,200
228 Da. Nitrogen served as the nebulizer and collision gas. The MS parameters were as follows: gas
229 temperature, 350 °C; drying gas, 10 L/min; nebulizer, 40 psi; sheath gas temperature, 350 °C; sheath gas
230 flow, 11 L/min; capillary voltage, 4,000 V. Pure substances were used for determination of retention
231 times and for the preparation of calibration lines (see table S1). The contents of individual substances
232 were calculated using linear regression. Results are expressed as mg/g ffdm.

233 *Quantitation of free amino acids (HPLC- FLD)*

234 The free amino acids were quantitated using an Agilent 1260 Infinity HPLC (Agilent Technologies
235 (Schweiz) AG, Basel, Switzerland) with a fluorescent detector (FLD). TFA-extracts were derivatized
236 prior to injection by programming the autosampler of the HPLC: 1 µL TFA-extract was mixed with 2
237 µL Borax solution (25 mmol/L in water), then 3 µL OPA reagent was added and mixed, and finally 1 µL
238 10 % (v/v) acetic acid in water solution was added and mixed. The derivatized sample solution (7 µL)
239 was injected into the column (Agilent Poroshell 120 EC-C18 2.1 × 50 mm, 2.7 µm) tempered at 20 °C.
240 As mobile phase A ammonium acetate buffer (50 mmol/L in water) was used. As mobile phase B a
241 solution made of 40 % acetonitrile, 40 % methanol, and 20 % water (v/v/v) was used. HPLC gradient: 0
242 min: 15 % B; 3 min: 30 % B; 10 min: 45 % B; 12 min: 53 % B; 20 min: 100 % B. Fluorescent spectra
243 were recorded at 340 nm (Ex) and 450 nm (Em). For identification of the individual amino acids and the
244 determination of the corresponding retention times an amino acid standard mix and solutions of each
245 individual substances were used. Calibration lines were prepared by diluting the standard mix.

246 Calibration ranges and equations are shown in Table S1. The fermented, aerobic incubated and anaerobic
247 incubated sample were diluted 1:2 to meet the calibration range. The contents of individual substances
248 were calculated using linear regression. Results are expressed as mg/g ffdm. For evaluation,
249 interpretation, and illustration of the results amino acids were split into two groups and the amounts of
250 the individual compounds were summed up: hydrophobic (L-alanine, L-tyrosine, L-valine, L-
251 methionine, L-tryptophan, L-phenylalanine, L-isoleucine, and L-leucine) and other amino acids (L-
252 aspartic acid, L-glutamic acid, L-asparagine, L-serine, L-histidine, L-glutamine, L-glycine, L-arginine,
253 L-lysine).

254 *Quantitation of sugars (enzyme assays)*

255 Sucrose, D-glucose, and D-fructose were determined using enzymatic assays Enzytec™ Liquid D-
256 glucose (E8140), Sucrose/D-Glucose (E8180), D-Glucose/D-Fructose (E8160) (r-biopharm AG,
257 Darmstadt, Germany) with an automated biochemistry analyzer (Type: Chemwell 2910, Awareness
258 Technology Inc., Palm City, USA). The system was equipped with 96-well plates and the temperature
259 set 37 °C for incubation after each pipetting step according to the specific assay. Absorbance readings
260 were made at 340 nm. For calibration Enzytec™ sugar standard (E8445) (r-biopharm AG, Darmstadt,
261 Germany) was used. Calibration lines were prepared by diluting the standard mix. Calibration ranges and
262 equations are shown in Table S1. The contents of individual substances were calculated using linear
263 regression. The measuring principle of all assays is based on the detection of NADH with D-glucose as
264 an intermediate, which is achieved by inversion of sucrose and subsequent isomerization of D-fructose
265 to D-glucose (E8180) or direct isomerization of D-fructose (E8160). To calculate the specific contents
266 of sucrose and D-fructose the amount of D-glucose (E8140) was subtracted from the results of the other
267 assays. Results are expressed as mg/g ffdm.

268 *Determination of fermentation index (FI)*

269 The fermentation indexes of the samples were determined with the method described by Gourieva and
270 Tserrevitinov (1979) with minor modifications.²² 0.1 g (\pm 0.01 g) were extracted with 10 mL hydrochloric

271 acid/water solution (3:97 v/v) at 4 °C for approximately 15 h. After centrifugation the absorption of the
272 supernatants were measured at 460 nm and 530 nm using an automated UV/Vis-spectrophotometer
273 (BioTek Instruments Epoch 2, Agilent Technologies AG, Switzerland). The fermentation index is
274 defined as the ratio of the absorption measured at 460 nm and 530 nm ($FI = A_{460}/A_{530}$). Values ≥ 1.0
275 are considered well fermented and values ≤ 1.0 are considered under fermented.

276 **Statistical analysis**

277 The complete data set was evaluated by analysis of variance (ANOVA) using XLSTAT (version
278 2022.2.1, Addinsoft Inc. USA) between the calculated means of the samples. Significant differences were
279 tested using Tukey`s honestly significant difference test (HSD) with a confidence interval of 95% ($p <$
280 0.05). The results are shown in Table 1. Different letters within one row indicate significant differences
281 between the means of samples. Principal component analysis (PCA) was performed with the complete
282 data set to visualize differences and similarities of the samples by reducing the dimensions.²³ The loading
283 and score plots of the PCA are displayed in Figure 5 and Figure 6 respectively.

284 **Results and Discussion**

285 **Determination of phenolic compounds and methylxanthines**

286 *Total phenolic content (TPC) and Total flavan-3-ol content (TFC)*

287 The results of TPC and TFC analysis are shown in Figure 1 and Table 1. For the unfermented cocoa
288 sample, a TPC of 239 mg EE/g ffdm was measured. Contents in unfermented Trinitario, Forastero and
289 Criollo samples range from 120-140 mg EE/g ffdm according to literature.²⁴ The results of the present
290 study showed a high TPC in comparison. This may be caused by differences in the work-up procedure
291 used and variations between raw materials. After fermentation and anaerobic incubation, a significant
292 decrease of approximately 25 % and 35 % to a final content of 181 mg EE/g ffdm and 157 mg EE/g ffdm
293 was measured. For fermented cocoa beans the values found in literature range from 40-140 mg EE/g
294 ffdm.²⁵ Considering the high initial TPC content measured in the unfermented cocoa sample, the

295 comparably high values obtained after fermentation and anaerobic incubation are plausible. After aerobic
296 incubation a significantly lower TPC of 66.5 mg EE/g was measured, which corresponds to a total
297 decrease of approximately 70 %. The activity of polyphenol oxidases is known to be reduced to below 5
298 % of the initial activity during fermentation and drying.^{16,26} However, browning continues throughout
299 postharvest processing, despite low activity levels. It is assumed that the remaining low polyphenol
300 oxidase activity in combination with chemical oxidation is sufficient for further oxidation and browning
301 of phenolic compounds.^{8,16,26} The steep decrease of the TPC induced by the aerobic incubation, may
302 therefore be caused by the excessive availability of oxygen. Higher polymerization products, such as
303 condensed tannins may have been formed, which can further react with proteins, peptides and amino
304 acids to form insoluble complexes.^{27,28} The results of the TFC measurements show a similar trend. In the
305 unfermented sample, an initial concentration of 217 mg PE/g ffdm was measured. The fermented and
306 anaerobic sample showed a significant lower concentration of 107 mg PE/g ffdm and 147 mg PE/g ffdm
307 respectively. On the other hand, a significantly lower content of 32.4 mg PE/g ffdm was measured in the
308 aerobic sample. TFC determination using DMAC specifically reacts with the monomeric flavan-3-ols (–
309)-epicatechin, (+)-catechin, epigallocatechin, galocatechin, and their respective gallates, oligomeric
310 procyanidins of cocoa up to n = 4, and A-type procyanidins.²¹ A higher loss of these compounds was
311 induced by the aerobic treatment (- 85 %) compared to the fermentation (- 51 %) and anaerobic
312 incubation (- 32 %). The comparably moderate reduction of the TFC in the anaerobic sample is most
313 likely due to the limited availability of oxygen during the incubation process. The low TFC measured in
314 the aerobic sample on the other hand, suggests the treatment supports oxidation and polymerization of
315 these compounds to higher condensed tannins, which cannot be detected with the used method.²¹

316 *Selected flavan-3-ols and procyanidins*

317 The results of the HPLC-MS/MS measurements of the most abundant flavan-3-ols are displayed in
318 Figure 2 and Table 1.

319 Among the monomeric flavan-3-ols (–)-epicatechin is known to be the most abundant compound in
320 unfermented cocoa beans reaching concentrations between 30 - 50 mg/g ffdm,^{8,24–26,29–31} which is well
321 in accordance with our result of 38.9 mg/g ffdm measured in the unfermented sample. (+)-Catechin is
322 present in lower amounts in the unfermented sample with 1.67 mg/g ffdm which is also in the range of
323 0.5 – 8.0 mg/g ffdm found in literature.^{24–26,31,32}

324 The significant decrease of (–)-epicatechin measured after aerobic incubation and fermentation is
325 comparable, with only 0.33 mg/g ffdm left in the aerobic incubated sample and 2.72 mg/g ffdm in the
326 fermented sample. On the other hand, the anaerobic incubation induced a significant, but much lower
327 reduction of (–)-epicatechin with a measured concentration after the treatment of 29.9 mg/g ffdm. During
328 fermentation a steep decrease of (–)-epicatechin has been observed in several studies within the first 72
329 h, which is assumed not only to be caused by oxidation and polymerization reactions, but also by
330 exudations of soluble phenols out of the beans during fermentation.^{24,29,30}

331 The results obtained for procyanidin B2, procyanidin C1 and cinnamtannin A2 (dimer, trimer and
332 tetramer of (–)-epicatechin) show the same trend. While initial contents of 22.0 mg/g ffdm, 11.6 mg/g
333 ffdm and 13.3 mg/g ffdm were measured in the unfermented sample, only traces of these compounds
334 were measured after aerobic incubation. The fermented sample also showed a significant decrease of \geq
335 90 % with 0.16 mg/g ffdm procyanidin B2, 1.35 mg/g ffdm procyanidin C1, and 1.16 mg/g ffdm, and
336 cinnamtannin A2 respectively. On the other hand, values obtained in the anaerobic incubated samples
337 also showed a significant but lower reduction of approximately 20 - 30 % of the initial content, reaching
338 a final concentration of 17.5 mg/g ffdm procyanidin B2, 8.41 mg/g ffdm procyanidin C1, and 9.21 mg/g
339 ffdm cinnamtannin A2. This suggests oxidation and polymerization of the monomer (–)-epicatechin and
340 the measured (–)-epicatechin based proanthocyanidines procyanidin B2, procyanidin C1 and
341 cinnamtannin A2 is promoted during the aerobic incubation and fermentation in equal matters, while the
342 anaerobic incubation left a higher proportion of these compounds in the final raw material.

343 *Methylxanthines*

344 The results obtained for the quantitation of caffeine and theobromine can be found in Table 1. According
345 to literature, among the methylxanthines theobromine and caffeine can be found in concentrations
346 ranging from approximately from 10.0 – 30.0 mg/g ffdm and 1.00 – 6.00 mg/g ffdm respectively in
347 unfermented cocoa.^{33,34} During fermentation a loss of theobromine and caffeine of approximately 30 %
348 in the first 72h has been reported, most likely due to diffusion out of the beans.³³ The theobromine and
349 caffeine contents of 29.5 mg/g ffdm and 8.64 mg/g ffdm analyzed in the unfermented materials are well
350 in accordance with the values given in literature. Present results showed that none of the applied
351 postharvest treatments of the current study caused a significant decrease of these compounds, suggesting
352 the fermentation as well as the incubation do not affect the level of methylxanthines.

353 **Determination of Sugars and Amino Acids**

354 *Sugars*

355 The results of sugar analysis are shown in Figure 3 and Table 1. In the unfermented cocoa an initial
356 sucrose, D-glucose, D-fructose content of 36.3 mg/ffdm, 2.53 mg/g ffdm and 2.63 mg/g ffdm was
357 determined, which is in accordance with contents reported in literature.^{35,36} One major goal of postharvest
358 processing is the release of D-glucose and D-fructose from sucrose caused by invertase activity to act as
359 aroma precursors during further processing.¹⁶ Both incubation treatments as well as the fermentation
360 caused a significant reduction of sucrose and a significant increase in the reducing sugars. After
361 incubation treatments, there was no sucrose detectable in the incubated samples, while only traces were
362 found in the fermented sample. However, D-glucose and D-fructose were measured with a much higher
363 content after both incubation treatments in comparison to the fermentation. The highest contents of 20.4
364 mg/g ffdm were measured for both D-glucose and D-fructose after aerobic incubation, while the contents
365 measured in the aerobic incubated sample were comparable (18.5 mg/g ffdm and 17.9 mg/g ffdm). On
366 the other hand, a significant lower content of 4.95 mg/g ffdm of D-glucose and 11.7 mg/g ffdm of D-
367 fructose was measured in the fermented sample. In theory, the contents of D-glucose and D-fructose
368 should approximately sum up to the initial sucrose content before postharvest processing, which is

369 roughly the case for the aerobic and anaerobic incubated cocoa. The lower contents measured in the
370 fermented sample, however, only add up to approximately 45 % of the initial sucrose content. This
371 difference has been reported by several authors, who concluded that parts of the monomeric sugars are
372 lost by exudations out of the beans, and drain away with fermentation sweatings.^{1,4,35,36} On the contrary,
373 the incubation treatments were performed in a closed system, where no exudations, and therefore only
374 minimal losses can occur. In conclusion, both incubation treatments yield more reducing sugars in
375 comparison to fermentation, thus, more of these aroma precursors are available for aroma formation
376 during further processing like roasting.

377 *Amino acids*

378 Amino acids play a major role in the aroma formation during processing of cocoa beans. Especially
379 hydrophobic amino acids and hydrophilic peptides released during fermentation have been identified as
380 key components for cocoa flavor.^{5,37,38}

381 The measured amounts of free hydrophobic and other amino acids are illustrated in Figure 4. The results
382 for individual amino acids are shown in Table 1. A significant increase in the amount of total free amino
383 acids was detected for all applied postharvest treatments. While 5.33 mg/g ffdm total free amino acids
384 were measured in the unfermented sample, the highest increase was measured in the anaerobic incubated
385 sample with 13.77 mg/g ffdm, which was significantly higher in comparison to the fermented sample
386 where 12.31 mg/g ffdm was measured. The measured contents of total free amino acids were well in line
387 with values given in literature, where an initial content of unfermented cocoa ranging from approximately
388 5.00 – 8.00 mg/g ffdm, and after fermentation contents of up 24.0 mg/g have been reported.^{25,36,39,40}
389 However, in the aerobic incubated sample a significantly lower concentration of total free amino acids
390 of 9.40 mg/g ffdm was determined. This lower content in comparison to the fermented and anaerobic
391 incubated cocoa, may be caused by interactions with flavan-3-ols. Oxidation of flavan-3-ols leads to the
392 corresponding *o*-quinone form, which can react with the nucleophilic groups of proteins, peptides and
393 amino acids to form insoluble complexes.²⁷ Furthermore, it is known from different processes, such as

394 tea-, tobacco- and wine-making, that the reaction of *o*-quinones may induce Strecker degradation of
395 amino acids resulting in the corresponding Strecker aldehydes.²⁷ A connection between aroma formation
396 and the oxidation of phenolic compounds during cocoa fermentation has been suggested by several
397 authors before.^{1,41,42} However, the possible importance of interaction of phenolic- and amino compounds
398 for aroma formation during postharvest processing of cocoa has not been a subject of attention in more
399 recent research works. The low levels of flavan-3-ols and lower levels of free amino acids measured in
400 the aerobic incubated cocoa of the present study may explain the results obtained in one of our previous
401 studies, where higher contents of Strecker aldehydes were measured before and after roasting in the
402 aerobic incubated material in comparison to the fermented cocoa.^{13,14} Even though lower measured
403 contents of free amino acids in the aerobic incubated cocoa suggested that the aroma formation potential
404 during further processing such as roasting is limited in comparison to the anaerobic incubation and
405 fermentation. The results of both studies indicate that the availability of oxygen during postharvest
406 processing may play a major role in the formation of aroma compounds. Increasing the availability of
407 oxygen during fermentation could also be achieved by increasing the frequency of mass turning and
408 mixing, but it is connected to a higher acidification of the beans by promoting acetic acid and lactic acid
409 bacteria growth.⁴³ Although acetic acid and its formation was shown to be of major importance during
410 fermentation by inducing bean death, supporting enzyme substrate reactions by lowering the pH-value
411 and diffusing throughout the bean, excess acidification is detrimental to flavor.⁹ Our results suggest that
412 the desired transformation can also be achieved using lactic acid with the proposed moist incubation of
413 unfermented and dried cocoa cotyledons. In comparison to traditional fermentation however, moist
414 incubation allows direct control of key postharvest processing parameters like the degree of acidification
415 and oxygen availability.

416 **Determination of the fermentation index (FI)**

417 The FI was measured to evaluate the degree of fermentation of the samples. Values ≥ 1.0 indicate a
418 higher level of brownness and are considered well-fermented. FI values ≤ 1.0 indicate a higher proportion

419 of red color and are considered underfermented.²² The unfermented cocoa and the anaerobic incubated
420 cocoa both reached an FI < 1.0 with 0.36 and 0.65 respectively. The aerobic incubated cocoa and the
421 fermented cocoa on the other hand, showed an FI of 1.72 and 1.19. The limited availability of oxygen
422 during anaerobic incubation therefore inhibited browning, which also correlated with the high values
423 obtained for the measurements of the phenolic compounds. The aerobic incubated cocoa and the
424 fermented cocoa were considered well-fermented.

425 **Principal Component Analysis**

426 The two first principal components (PC1 and PC2) explained a total of 81.7 % of variance in the data
427 with 43.1 % (PC1) and 38.7 % (PC2) respectively. The loading plot and score plot are shown in Figure
428 5 and Figure 6 respectively. The loading plot shows that PC1 was highly influenced by different amino
429 acids, especially L-glycine, L-methionine, L-tyrosin, L-arginine, L-asparagine, L-phenylalanine on the
430 positive side of the PC1 axis (correlation between variable and factor > 0.9). L-valine, D-glucose and D-
431 fructose on the other hand, had the highest influence on the positive side of the PC2 axis. The phenolic
432 compounds (TPC, TFA, and flavan-3-ols) also strongly influenced the positive side of the PC1 axis,
433 while being on the lower right quadrant on the negative side of the PC2 axis. On the score plot in Figure
434 6, all treatments form distinct clusters underlining the significant differences between the samples.

435 The fermented samples cluster is located around the cross section of PC1 and PC2. The fermented
436 samples are characterized by low amounts of reducing sugars and phenolic compounds, high amounts of
437 amino acids and a high fermentation index. The cluster corresponding to the anaerobic incubated cocoa
438 is located on the positive side of the PC1 axis and is characterized by higher amounts of free amino acids
439 and phenolic compounds than the one of the fermented samples. The cluster formed by the aerobic
440 incubated samples is located in the upper left quadrant of the PCA. This cluster is characterized by low
441 amounts of phenolic compounds a high fermentation index as well as high contents of reducing sugars.
442 The cluster corresponding to the unfermented cocoa samples is located in the lower left quadrant and is

443 characterized by high contents of sucrose and phenolic compounds, while low amounts of amino acids,
444 reducing sugars and a low fermentation index were determined.

445 Overall, it can be summarized that there are significant differences among the aerobic incubated cocoa,
446 the anaerobic incubated cocoa, the fermented and unfermented cocoa, regarding their composition of
447 selected cocoa non-volatiles. Aerobic incubation and fermentation lead to a strong reduction of phenolic
448 compounds, while the anaerobic incubation reduced these compounds to a lesser extent. The availability
449 of oxygen may therefore be adapted during incubation to control the final concentration of phenolic
450 substances in the resulting material. This provides the opportunity to influence the content of bioactive
451 compounds (low polymerized flavanols), which are also responsible for bitterness and astringency in
452 cocoa. Furthermore, it was shown that both moist incubation treatments lead to a comparable release of
453 free amino acids and two-fold higher amounts of reducing sugars as during fermentation. The obtained
454 results underline the findings of our previous investigations that moist incubation can serve as a
455 controllable alternative postharvest treatment, which results in cocoa raw material with high flavor
456 potential.^{13,14}

457

458 **Abbreviations Used**

459 ANOVA-analysis of variance, DMAC- 4-(dimethylamino)cinnamaldehyde, EE-(-)-epicatechin
460 equivalents, Em-emission, Ex- excitation, FI-fermentation index, FLD-fluorescence detector, HPLC-
461 high performance liquid chromatography, MS/MS-tandem mass spectrometry, PE-procyanidin B2
462 equivalents, PCA-principal component analysis, PC1-principal component 1, PC2-principal component
463 2, SD standard deviation, TFC-total flavan-3-ol content, TPC-total phenolic content

464 **Conflict of Interest**

465 The authors declare no competing financial interest.

466 **Supporting Information Description**

467 **Table S1. Information on Calibration and Detection Parameters Used for the Analysis of the**
468 **Different Quantitated Compounds**

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Figure Captions

- Figure 1: Total Phenolic Content (TPC) and Total Flavan-3-ol Content (TFC) Determined in the Unfermented Cocoa, Aerobic Incubated Cocoa, Anaerobic Incubated Cocoa, and Fermented Cocoa. Standard Deviations (SD) are Shown as Bars**
- Figure 2: Contents of Selected Flavan-3-ols Determined in the Unfermented Cocoa, Aerobic Incubated Cocoa, Anaerobic Incubated Cocoa, and Fermented Cocoa. Standard Deviations (SD) are Shown as Bars**
- Figure 3: Amount of Sucrose, D-Glucose, D-Fructose Determined in the Unfermented Cocoa, Aerobic Incubated Cocoa, Anaerobic Incubated Cocoa, and Fermented Cocoa. Standard Deviations (SD) are Shown as Bars**
- Figure 4: Amount of Total Hydrophobic and Other Amino Acids Determined in the Unfermented Cocoa, Aerobic Incubated Cocoa, Anaerobic Incubated Cocoa, and Fermented Cocoa. Standard Deviations (SD) are Shown as Bars**
- Figure 5: Loading Plot of Principal Component Analysis**
- Figure 6: Score Plot of Principal Component Analysis**

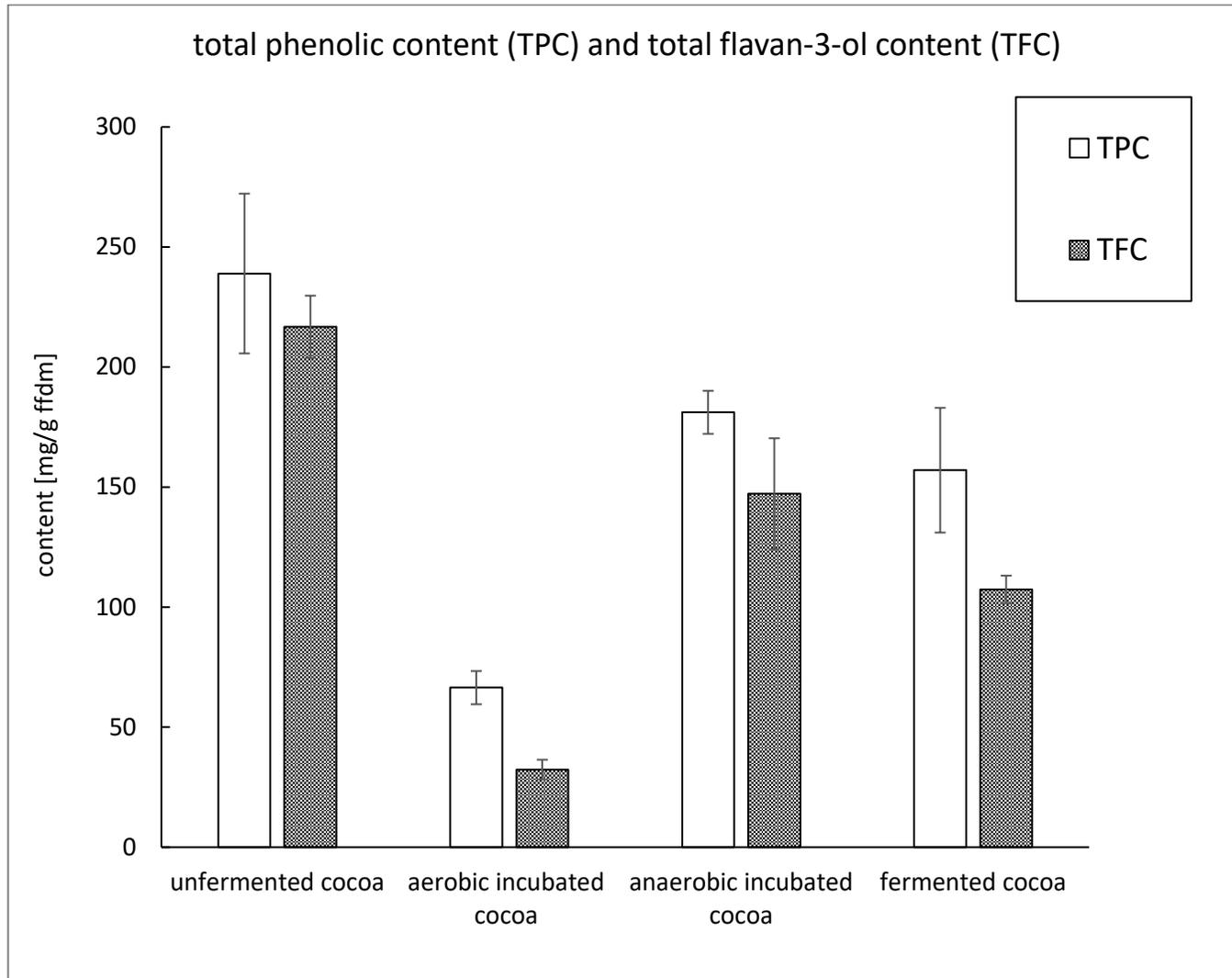


Figure 1: Total Phenolic Content (TPC) and Total Flavan-3-ol Content (TFC) Determined in the Unfermented Cocoa, Aerobic Incubated Cocoa, Anaerobic Incubated Cocoa, and Fermented Cocoa. Standard Deviations are Shown as Bars

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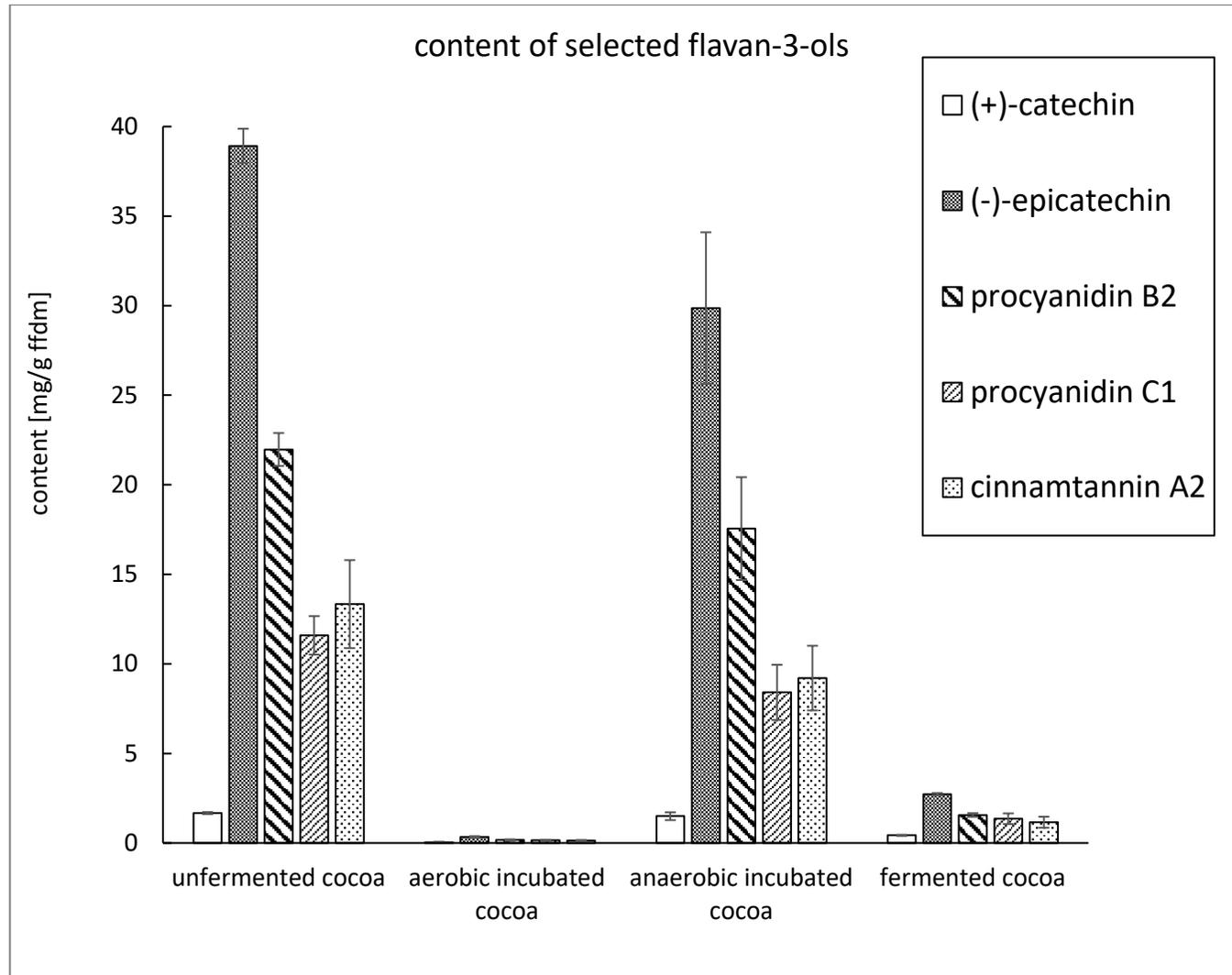
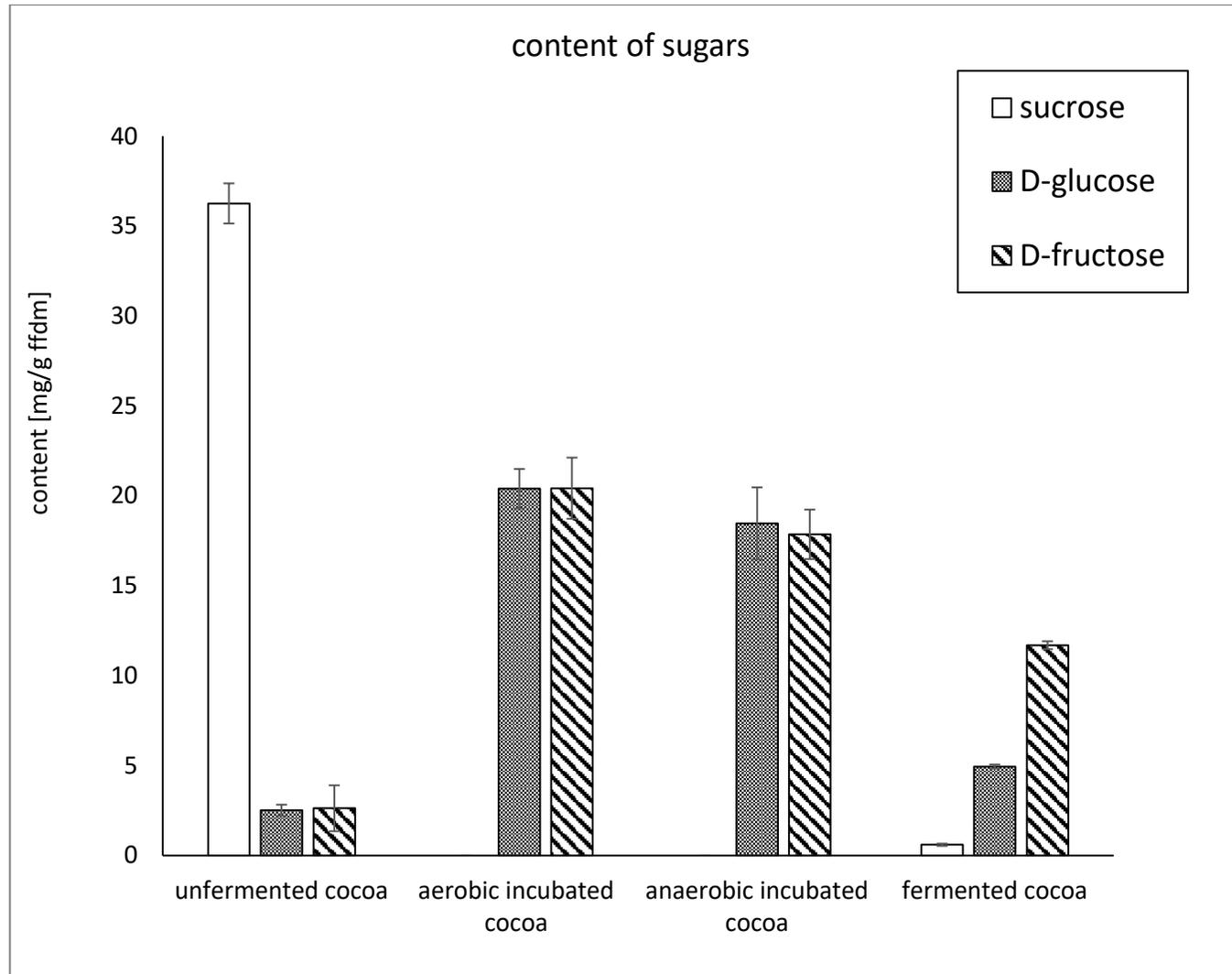
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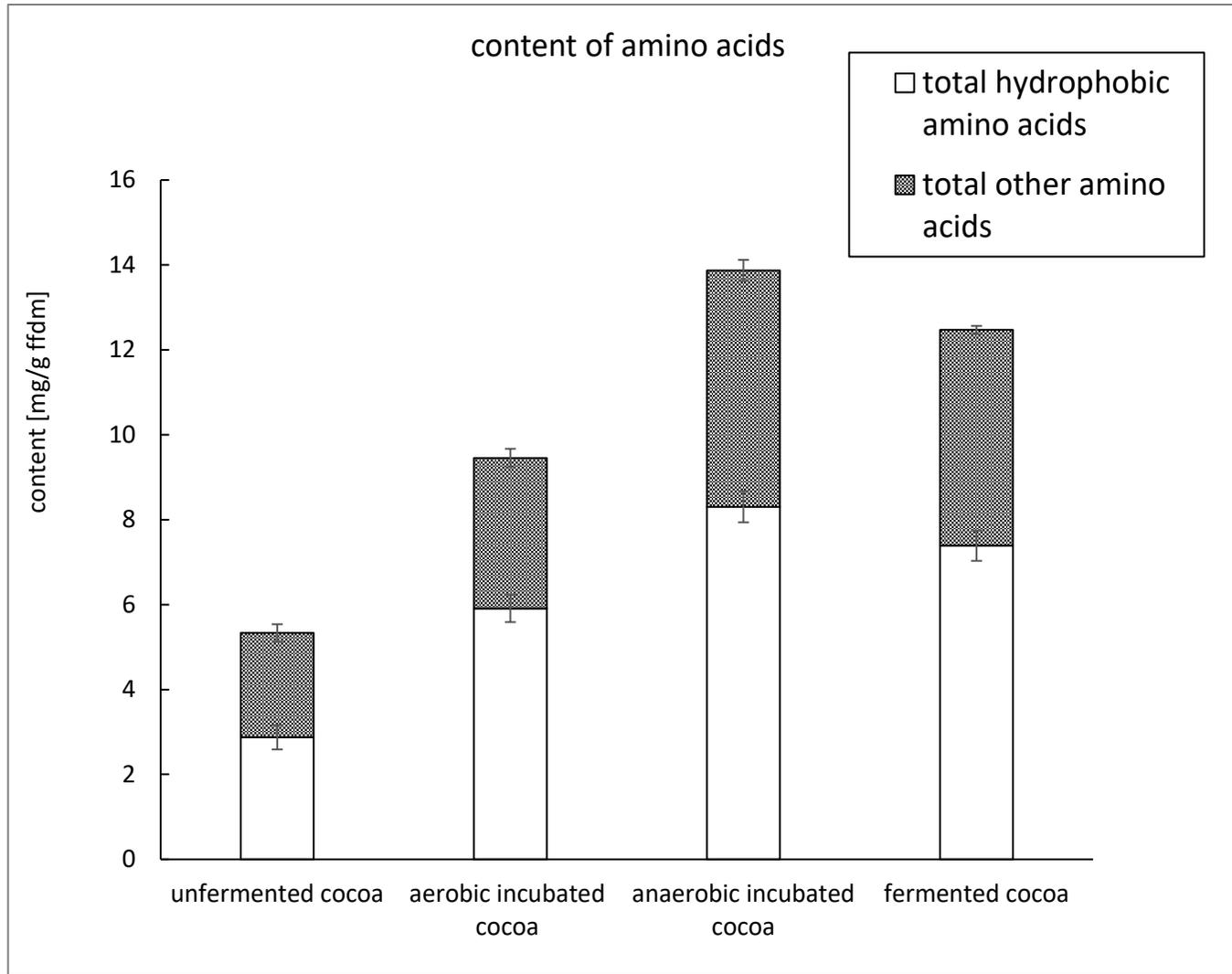


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Figure 3: Amount of Sucrose, D-Glucose, D-Fructose Determined in the Unfermented Cocoa, Aerobic Incubated Cocoa, Anaerobic Incubated Cocoa, and Fermented Cocoa. Standard Deviations are Shown as Bars

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Figure 4: Amount of Total Hydrophobic and Other Amino Acids Determined in the Unfermented Cocoa, Aerobic Incubated Cocoa, Anaerobic Incubated Cocoa, and Fermented Cocoa. Standard Deviations are Shown as Bars

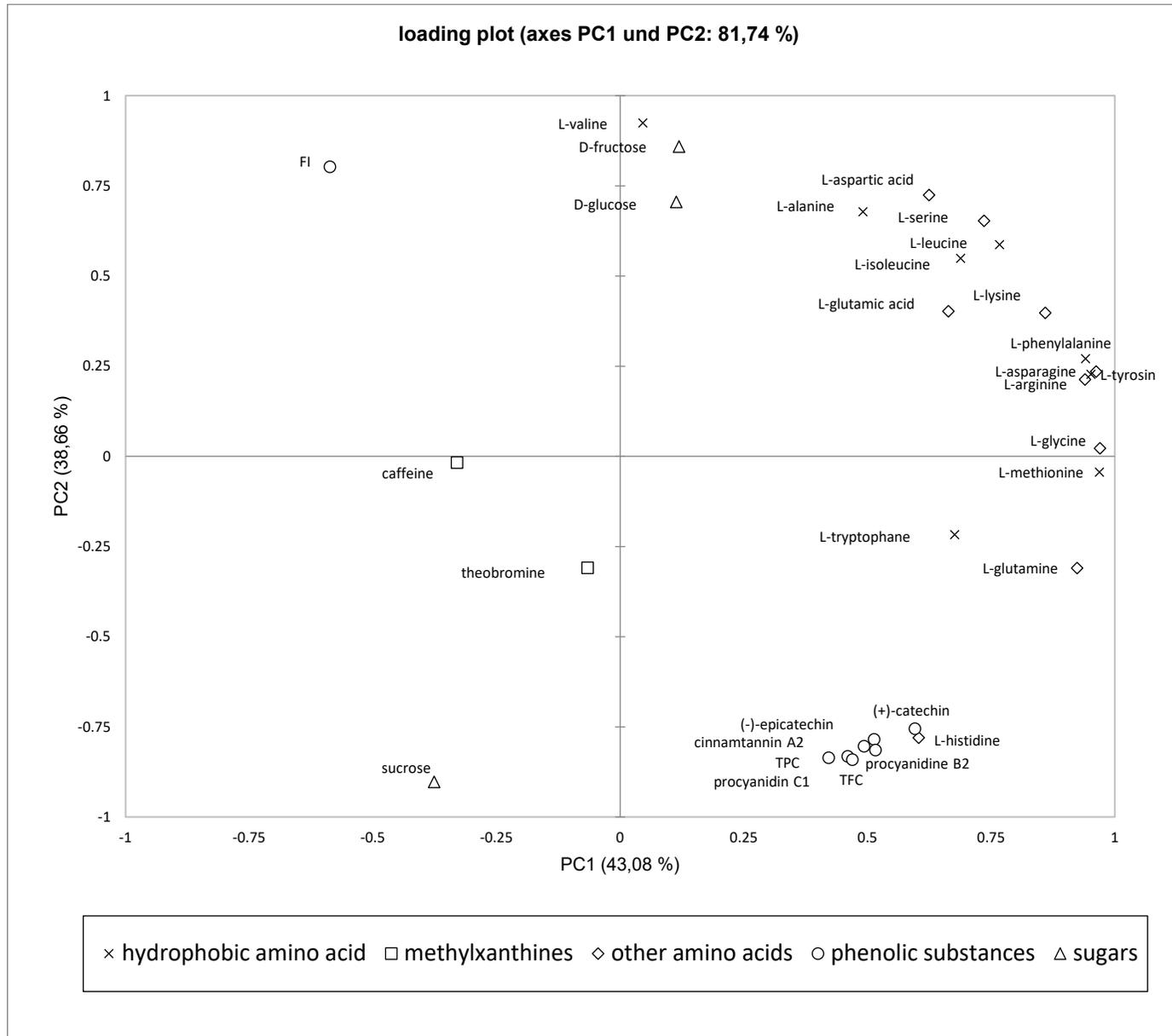


Figure 5: Loading Plot of Principal Component Analysis

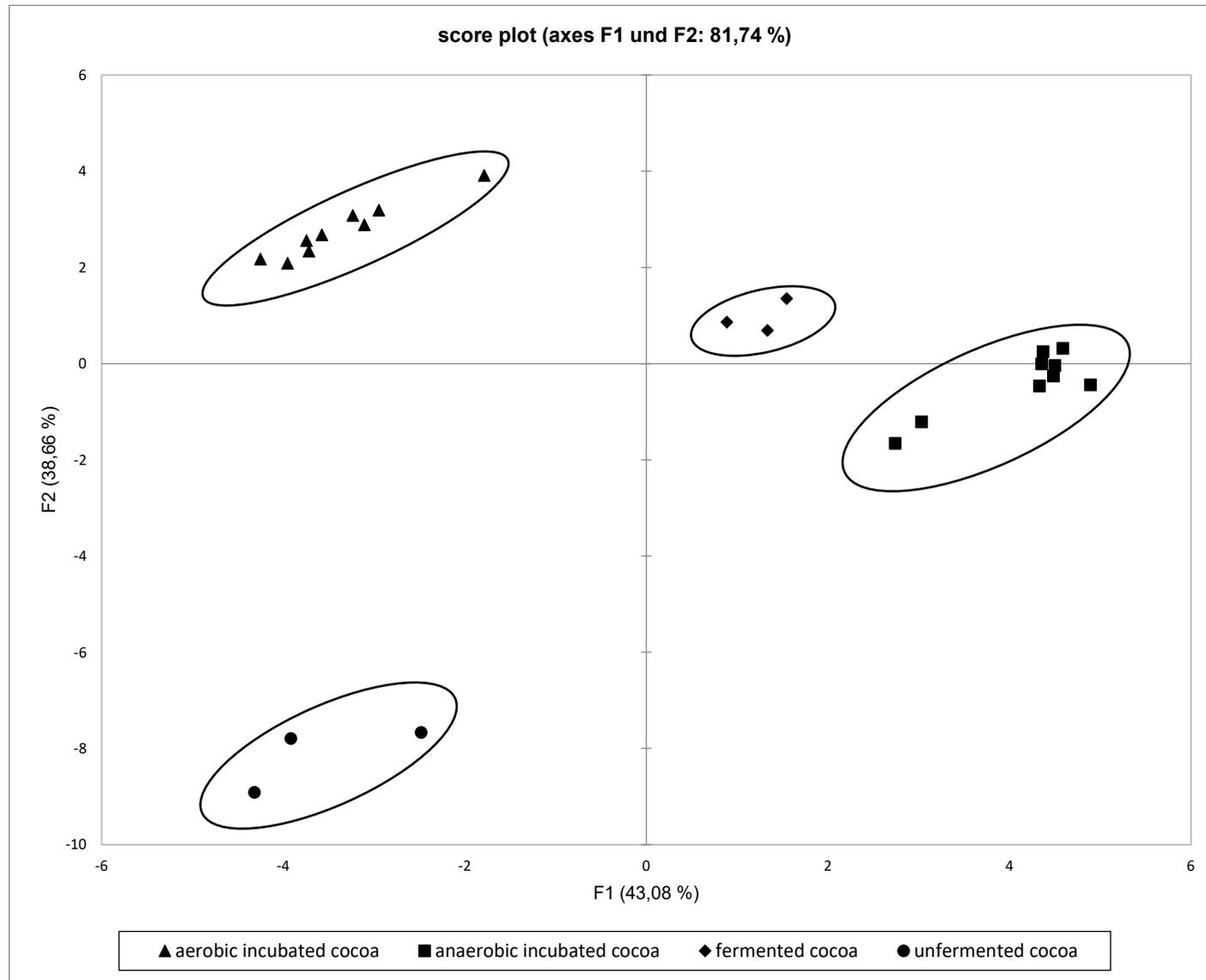
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Figure 6: Score Plot of Principal Component Analysis

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Table 1: Results of the Determination of Phenolic Compounds, Methylxanthines, Sugars, Amino Acids, and Fermentation Index in Unfermented Cocoa, Aerobic Incubated Cocoa, Anaerobic Incubated Cocoa and Fermented Cocoa

| sample | unfermented cocoa | | aerobic incubated cocoa | | anaerobic incubated cocoa | | fermented cocoa | |
|-------------------------------------|---------------------|------------------|-------------------------|------------------|---------------------------|------------------|-------------------|------------------|
| | content [mg/g ffdm] | | | | | | | |
| | mean | SD ¹⁾ | mean | SD ²⁾ | mean | SD ²⁾ | mean | SD ¹⁾ |
| phenolic compounds | | | | | | | | |
| TPC ³⁾ | 239 _c | 33.3 | 66.5 _a | 6.91 | 181 _b | 8.98 | 157 _b | 26.0 |
| TFC ⁴⁾ | 217 _d | 13.0 | 32.4 _a | 4.09 | 147 _c | 23.1 | 107 _b | 5.79 |
| (+)-catechin | 1.67 _c | 0.06 | 0.04 _a | 0.00 | 1.5 _c | 0.22 | 0.43 _b | 0.03 |
| (-)-epicatechin | 38.9 _c | 0.96 | 0.33 _a | 0.05 | 29.9 _b | 4.23 | 2.72 _a | 0.07 |
| procyanidin B2 | 22.0 _c | 0.92 | 0.17 _a | 0.04 | 17.5 _b | 2.87 | 1.56 _a | 0.10 |
| procyanidin C1 | 11.6 _c | 1.07 | 0.15 _a | 0.03 | 8.41 _b | 1.54 | 1.35 _a | 0.30 |
| cinnamtannin A2 | 13.3 _c | 2.45 | 0.13 _a | 0.03 | 9.21 _b | 1.80 | 1.16 _a | 0.31 |
| methylxanthines | | | | | | | | |
| theobromine | 29.5 _a | 4.58 | 27.9 _a | 1.45 | 28.3 _a | 1.71 | 28.0 _a | 1.26 |
| caffeine | 8.64 _a | 0.65 | 8.63 _a | 0.52 | 8.28 _a | 0.51 | 8.38 _a | 0.22 |
| sugars | | | | | | | | |
| sucrose | 36.3 _b | 1.12 | n.d. | - | n.d. | - | 0.60 _a | 0.06 |
| D-glucose | 2.52 _a | 0.32 | 20.4 _b | 1.10 | 18.5 _b | 2.00 | 4.95 _a | 0.11 |
| D-fructose | 2.63 _a | 1.28 | 20.4 _d | 1.70 | 17.9 _c | 1.37 | 11.7 _b | 0.22 |
| total reducing sugars ⁵⁾ | 5.15 _a | 0.73 | 40.8 _d | 1.85 | 36.3 _c | 1.28 | 16.6 _b | 0.31 |

(table continues)

Table 1 Results of the Determination of Phenolic Compounds, Methylxanthines, Sugars, Amino Acids, and Fermentation Index in Unfermented Cocoa, Aerobic Incubated Cocoa, Anaerobic Incubated Cocoa and Fermented Cocoa (continued)

| sample | unfermented cocoa | | aerobic incubated cocoa | | anaerobic incubated cocoa | | fermented cocoa | |
|---|---------------------|------------------|-------------------------|------------------|---------------------------|------------------|-------------------|------------------|
| | content [mg/g ffdm] | | | | | | | |
| | mean | SD ¹⁾ | mean | SD ²⁾ | mean | SD ²⁾ | mean | SD ¹⁾ |
| amino acids | | | | | | | | |
| L-aspartic acid | 0.15 _a | 0.01 | 0.28 _b | 0.03 | 0.31 _c | 0.02 | 0.33 _c | 0.01 |
| L-glutamic acid | 0.97 _a | 0.13 | 1.09 _{ab} | 0.10 | 1.2 _b | 0.07 | 1.27 _b | 0.00 |
| L-asparagine | 0.32 _a | 0.03 | 0.38 _b | 0.03 | 0.51 _c | 0.03 | 0.42 _b | 0.00 |
| L-serine | 0.13 _a | 0.01 | 0.36 _b | 0.03 | 0.47 _c | 0.03 | 0.39 _b | 0.01 |
| L-histidine | 0.26 _d | 0.02 | 0.02 _a | 0.00 | 0.21 _c | 0.02 | 0.14 _b | 0.00 |
| L-glutamine | 0.19 _b | 0.01 | 0.15 _a | 0.01 | 0.25 _c | 0.01 | 0.18 _b | 0.01 |
| L-glycine | 0.08 _a | 0.01 | 0.09 _a | 0.00 | 0.23 _b | 0.01 | 0.21 _b | 0.01 |
| L-arginine | 0.23 _a | 0.01 | 0.56 _b | 0.04 | 1.27 _d | 0.06 | 1.00 _c | 0.00 |
| L-alanine | 0.70 _a | 0.07 | 1.29 _c | 0.07 | 1.41 _d | 0.09 | 1.02 _b | 0.02 |
| L-lysine | 0.13 _a | 0.01 | 0.61 _b | 0.03 | 1.13 _c | 0.06 | 1.15 _c | 0.11 |
| L-tyrosine | 0.39 _a | 0.07 | 0.56 _b | 0.04 | 0.98 _c | 0.08 | 0.92 _c | 0.05 |
| L-valine | 0.38 _a | 0.03 | 0.80 _c | 0.06 | 0.69 _b | 0.07 | 0.64 _b | 0.02 |
| L-methionine | n.d. | - | n.d. | - | 0.30 _a | 0.04 | 0.13 _b | 0.01 |
| L-tryptophan | 0.07 _b | 0.02 | 0.04 _a | 0.00 | 0.10 _b | 0.02 | 0.16 _c | 0.01 |
| L-phenylalanine | 0.60 _a | 0.06 | 1.02 _b | 0.07 | 1.81 _c | 0.09 | 1.79 _c | 0.05 |
| L-isoleucine | 0.29 _a | 0.03 | 0.37 _b | 0.03 | 0.41 _{bc} | 0.03 | 0.44 _c | 0.01 |
| L-leucine | 0.44 _a | 0.05 | 1.83 _b | 0.09 | 2.59 _c | 0.17 | 2.29 _c | 0.23 |
| total hydrophobic amino acids ⁶⁾ | 2.88 _a | 0.29 | 5.91 _b | 0.32 | 8.31 _d | 0.37 | 7.39 _c | 0.36 |
| total other amino acids | 2.46 _a | 0.21 | 3.54 _b | 0.22 | 5.57 _d | 0.25 | 5.08 _c | 0.10 |
| total amino acids | 5.33 _a | 0.49 | 9.46 _b | 0.52 | 13.9 _d | 0.56 | 12.5 _c | 0.27 |
| other | | | | | | | | |
| FI | 0.36 _a | 0.00 | 1.72 _d | 0.02 | 0.65 _b | 0.01 | 1.19 _c | 0.01 |

1) mean and standard deviation (SD) was calculated from extractions of three random samples from the same batch of raw material (n=3); 2) mean and standard deviation (SD) was calculated from data obtained from three experimental replicates with three random samples of each experiment (n=9); 3) total polyphenol content expressed as mg (-)-epicatechin equivalents per g fat free dry matter (mg EE/g ffdm); 4) total flavan-3-ol content expressed as mg procyanidin B2 equivalents per g fat free dry matter (mg PE/g ffdm); 5) sum of D-glucose and D-fructose; 6) sum of L-alanine, L-tyrosine, L-valine, L-methionine, L-tryptophan, L-phenylalanine, L-isoleucine, L-leucine. Values with different letters within one row show significant difference between treatments according to Tukey (HSD) test with a significance level of 95 % (p<0.05)

TOC:

